



Dart Aerospace Ltd.
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RBE703A94-1130-01-01

Job Sheet 180191



Part No: RBE703A94-1130-01-01

Job Qty: 5 ea

Part Name: Immobilizing Clip Assembly



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 8/7/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.08 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	8/7/18	8/7/18	0.00	0.00	Start Up Small Fab-4		18.09.14
120	Small Fab	5 pcs	8/7/18	8/7/18	0.00	5.00	Small Fab-3		
130	QC	5 pcs	8/7/18	8/7/18	0.00	0.00	QC5		18-9.14
140	Packaging	5 pcs	8/7/18	8/7/18	0.00	0.00	Packaging3-1		
150	QC21-SA	5 Ea	8/7/18	8/7/18	0.00	0.00	QC21		18.09.14

Part Op 120 - Assemble as per DWG. Sheet 2
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90353A217 64	Pan Head Machine Screw M4 x 0.7mm x 20mm	10 Ea (2 ea)	90-Start up Operation	Fm 138414-5
91166A270 67	Washer, M8	20 Ea (4 ea)	90-Start up Operation	5091267
91595A112 51	Dowel Pin ØM3 x 12mm	10 Ea (2 ea)	90-Start up Operation	5091266
98296A881 40	Roll Pin Ø1/8 X 3/4	10 Ea (2 ea)	90-Start up Operation	Fm 138414-33
RBE703A94-1130-01-03	Bottom Fixture 1 4 133	5 Ea (1 ea)	90-Start up Operation	5091011x4
RBE703A94-1130-01-05	Fixture Handle 2 133	10 Ea (2 ea)	90-Start up Operation	5077431
RBE703A94-1130-01-07	Handle Stud 1 141B	10 Ea (2 ea)	90-Start up Operation	5054557
RBE703A94-1130-01-09	Bottom Fixture 2 4 133	5 Ea (1 ea)	90-Start up Operation	5079747
RBE703A94-1130-01-11	Angle Indicator 4 133	5 Ea (1 ea)	90-Start up Operation	5081684
RBE703A94-1130-01-13	Compression Spring Ø1.25mm x 11.25mm OD x 44.5mm 141B	10 Ea (2 ea)	90-Start up Operation	5098501

Job Allocations

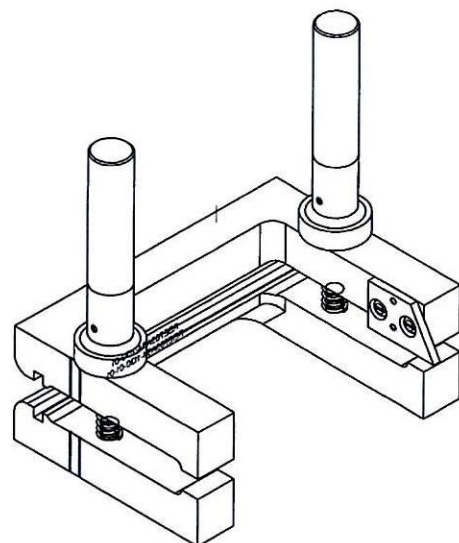
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	90353A217	10	86	0
	91166A270	20	51	0
	91595A112	10	33	0
	98296A881	10	236	0
	RBE703A94-1130-01-03	5	12 4	0
	RBE703A94-1130-01-05	10	18	0
	RBE703A94-1130-01-07	10	5	0
	RBE703A94-1130-01-09	5	12	0
	RBE703A94-1130-01-11	5	12	0
	RBE703A94-1130-01-13	10	12	0

Part Specifications

Specifications could not be found.

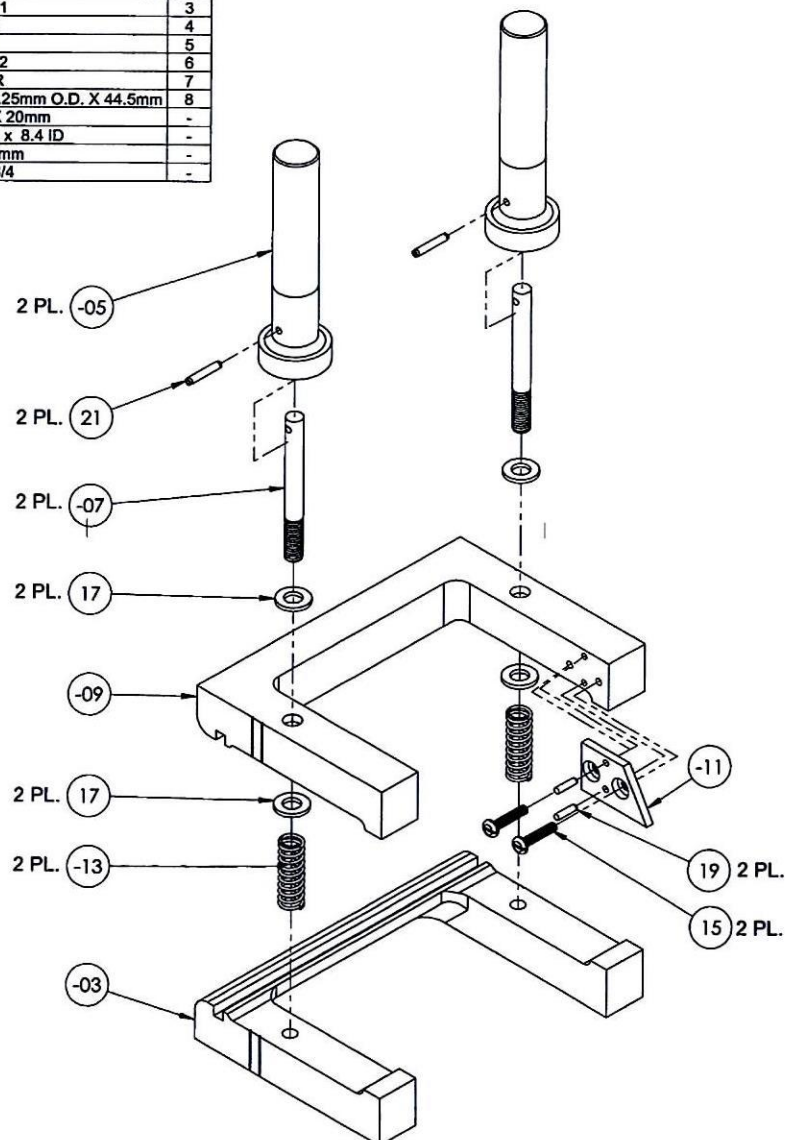
Plex 6/29/18 3:37 PM dart.logan.david

ITEM #	QTY	PART #	TITLE	PG
-03	1	RBE703A94-1130-01-03	BOTTOM FIXTURE 1	3
-05	2	RBE703A94-1130-01-05	FIXTURE HANDLE	4
-07	2	RBE703A94-1130-01-07	HANDLE STUD	5
-09	1	RBE703A94-1130-01-09	BOTTOM FIXTURE 2	6
-11	1	RBE703A94-1130-01-11	ANGLE INDICATOR	7
-13	2	RBE703A94-1130-01-13	COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm	8
15	2	McMaster#90353A217	PAN HEAD M4 X 0.7mm X 20mm	-
17	4	McMaster#91166A270	FLAT WASHER M8 x 16 OD x 8.4 ID	-
19	2	McMaster#91595A112	DOWEL PIN ØM3 X 12mm	-
21	2	McMaster#98296A881	SPRING PIN Ø1/8 X 3/4	-



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A



		Hawkesbury, Ontario, Canada	
TITLE IMMOBILIZING CLIP ASSY			
DWG NO. RBE703A94-1130-01-01		REV K	
DESIGN BY:	VM 9/8/2017	CHECKED: VM 11/24/2017 1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	FRACTIONS < 1/8 ANGLES < 1° SURFACES = 125
DRAWN BY:	VM 11/24/2017		
CHECKED:	WM 11/30/2017		
MFG APPR:	DP 11/30/2017		
APPROVED:	WM 11/30/2017		
DATE:	11/24/2017		
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 17	
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